

Fig. 1

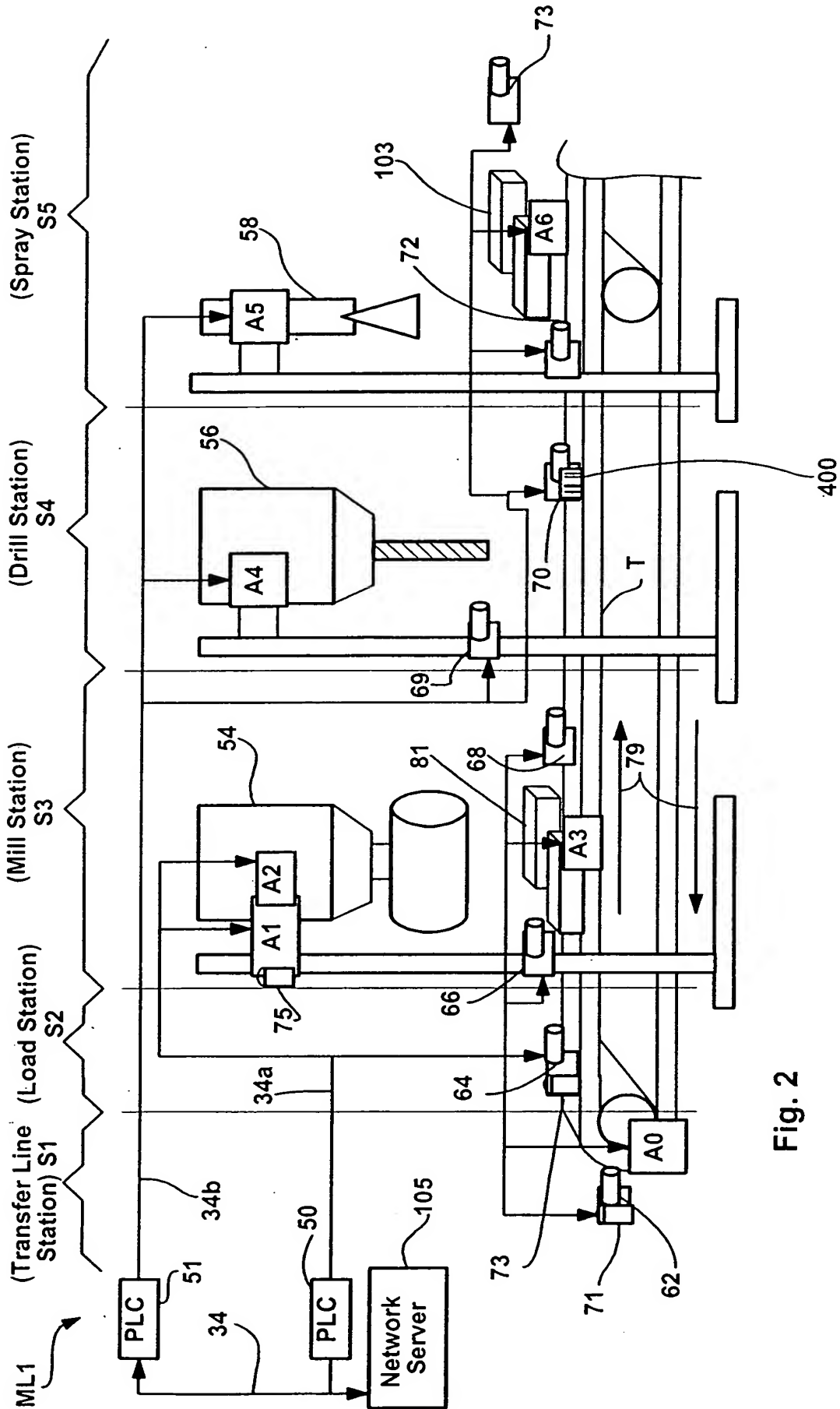
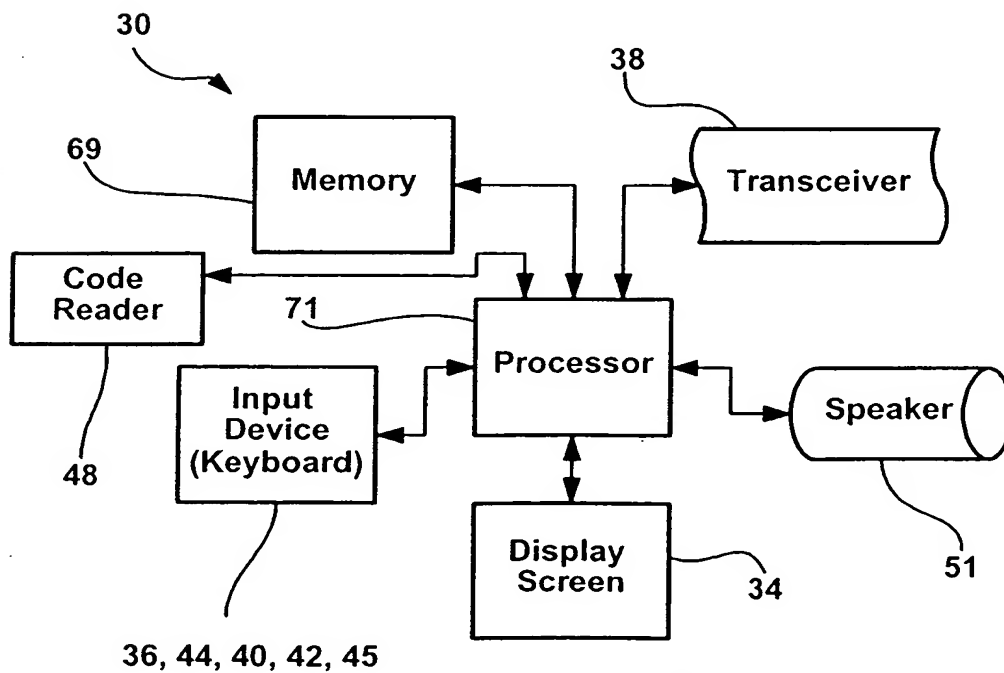
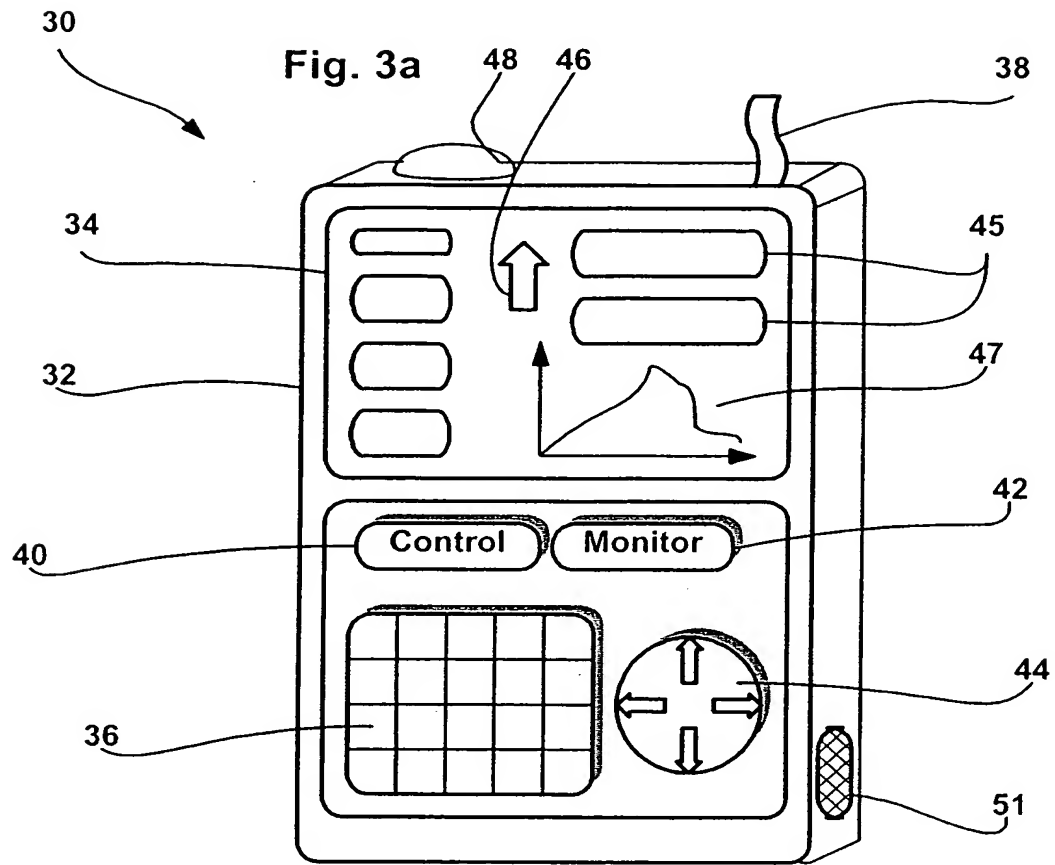


Fig. 2



97

99

101

| <u>Tag-Address Database</u>             |                        |
|---|------------------------|
| <u>R-jux Tags</u>                       | <u>Network Address</u> |
| 1st Station, 1st Device (Anchor Device) | SD82340-03948232       |
| 1st Station, 2nd Device                 | HJ82033-50230444       |
| 2nd Station, 1st Device                 | VF982038-2930343       |
| 3rd Station, 1st Device                 | CD82034-23740203       |
| 3rd Station, 2nd Device                 | SDL723040-345904       |
| 3rd Station, 3rd Device                 | AS923400S-884949       |
| 3rd Station, 4th Device                 | LL90039030-34233       |
| 3rd Station, 5th Device                 | IO990234-2349495       |
| 4th Station, 1st Device                 | PP23403-32949931       |
| ...                                     |                        |
| 12th Station, 1st Device                | ZX990449030-3423       |

Fig. 4

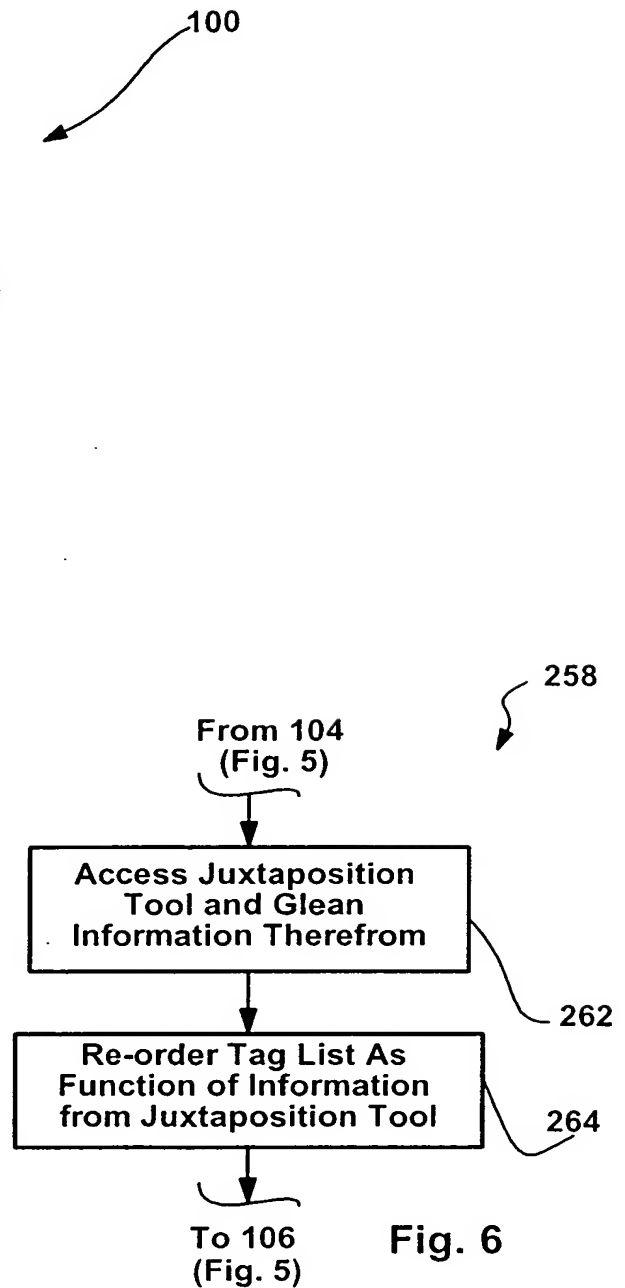
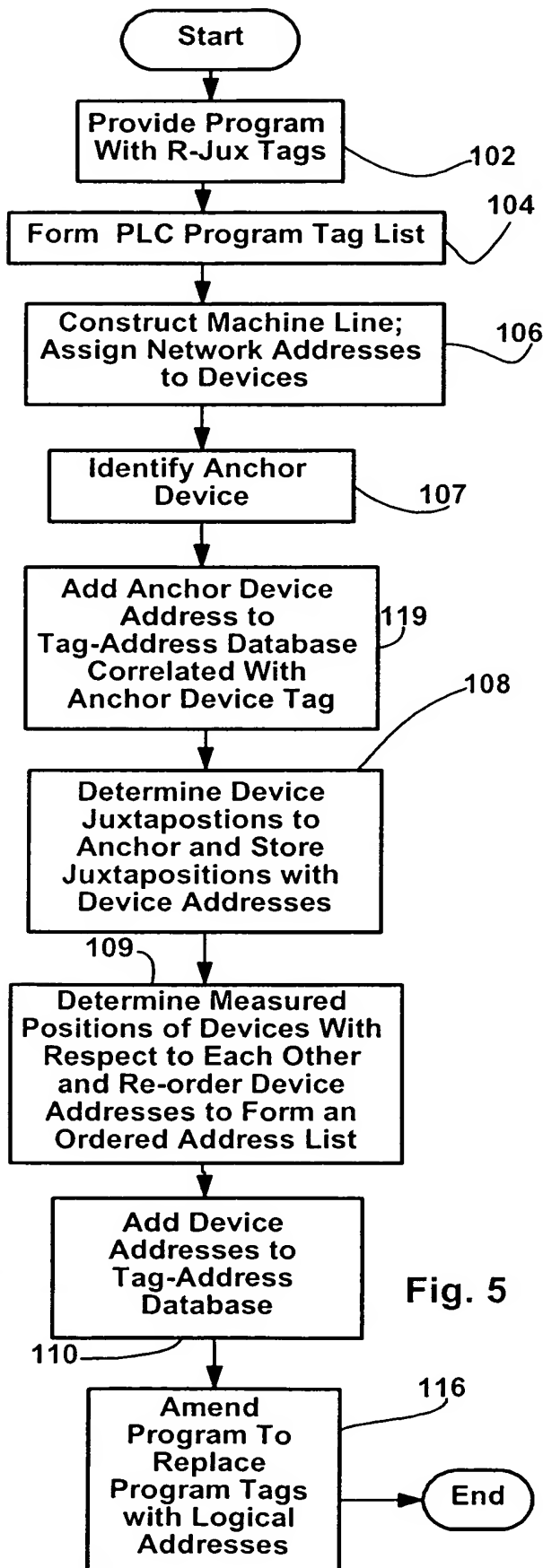
99'

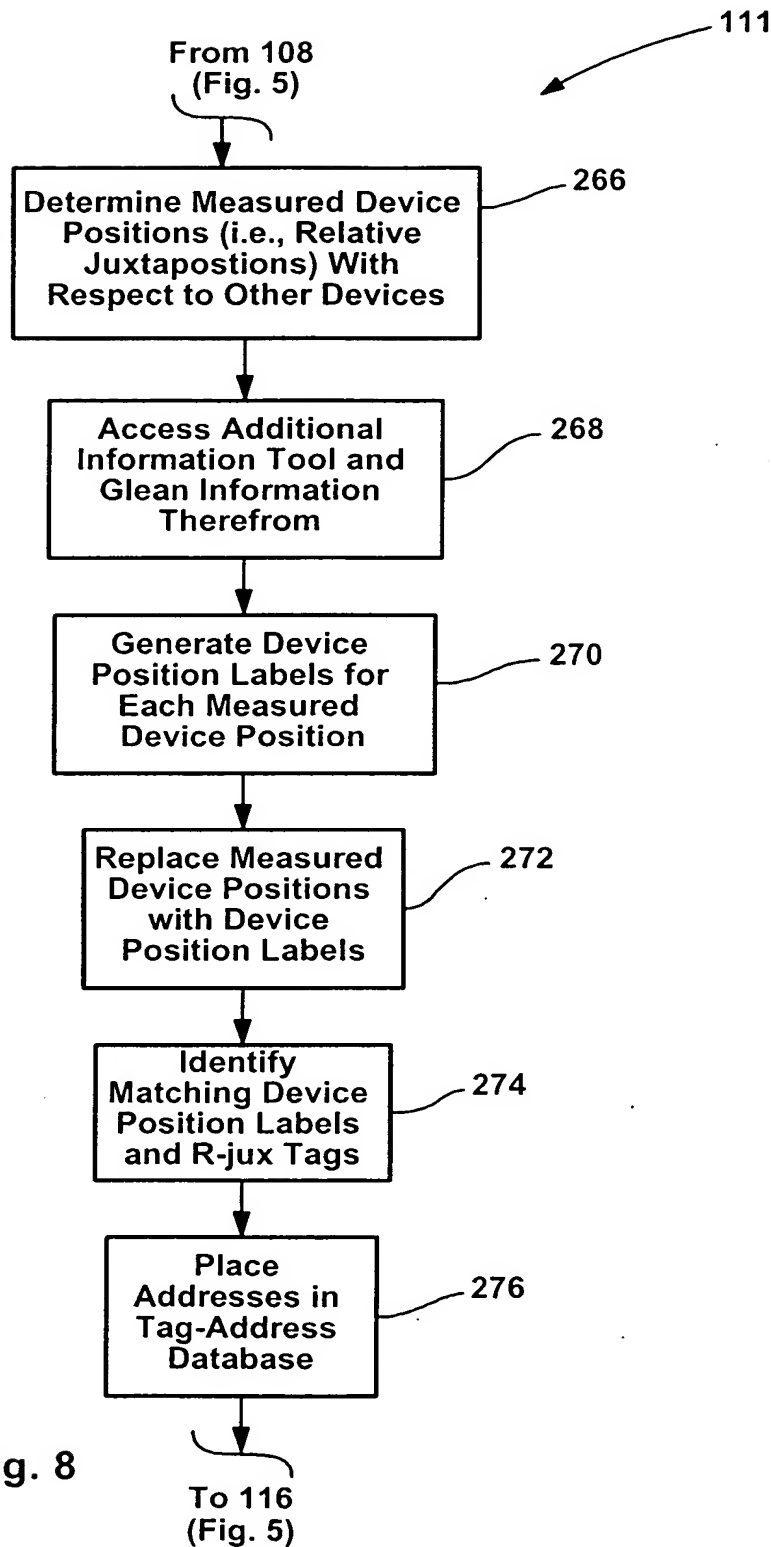
101'

97'

| <u>Tag - Address Database</u> |                        |
|-------------------------------|------------------------|
| <u>R-jux Tags</u>             | <u>Network Address</u> |
| Transfer Line, 1st Sensor     | SD82340-03948232       |
| Transfer Line, 1st Actuator   | HJ82033-50230444       |
| Load Station, 1st Sensor      | VF982038-2930343       |
| Mill Station, 1st Sensor)     | CD82034-23740203       |
| Mill Station, 1st Actuator    | SDL723040-345904       |
| Mill Station, 2nd Actuator    | AS923400S-884949       |
| Mill Station, 3rd Actuator    | LL90039030-34233       |
| Mill Station, 2nd Sensor      | IO990234-2349495       |
| Drill Station, First Sensor   | PP23403-32949931       |
| ...                           |                        |
| Unload Staiton, 1st Sensor    | ZX990449030-3423       |

Fig. 7





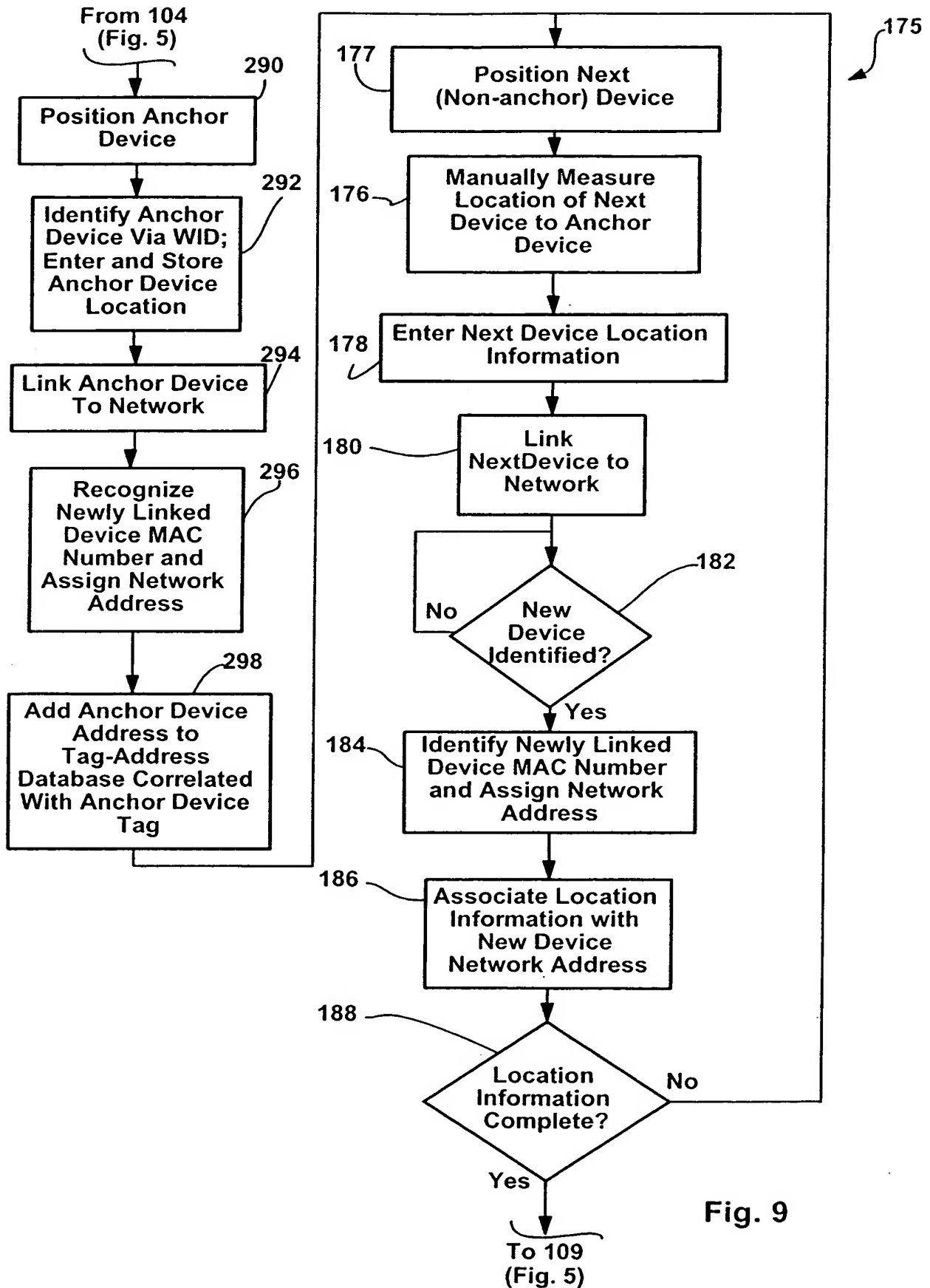
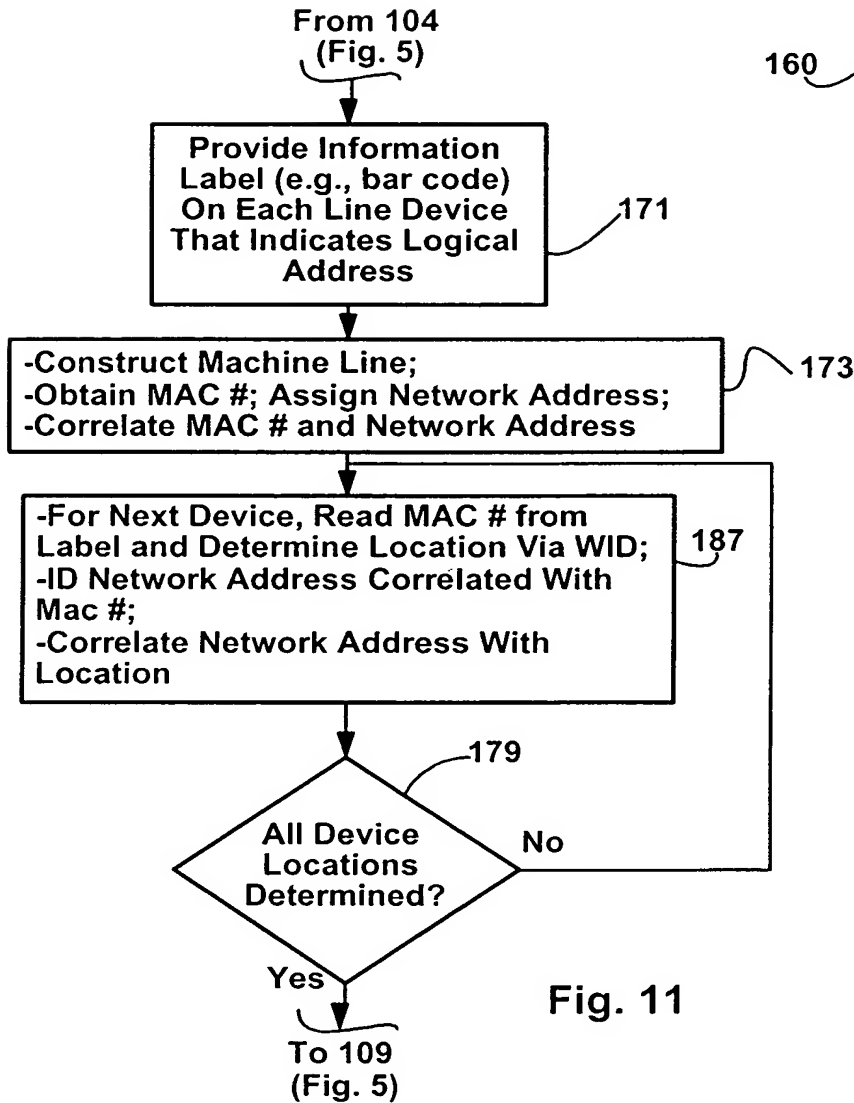
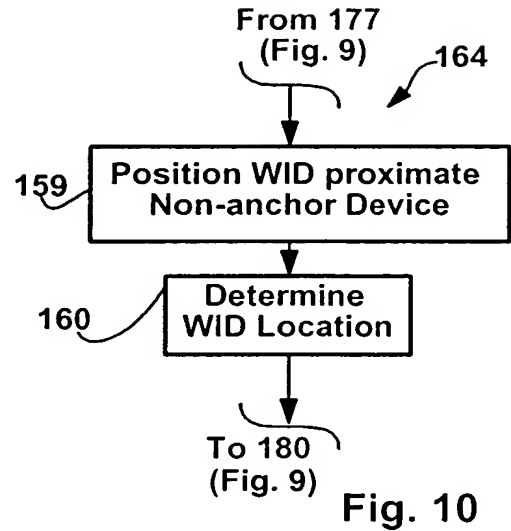
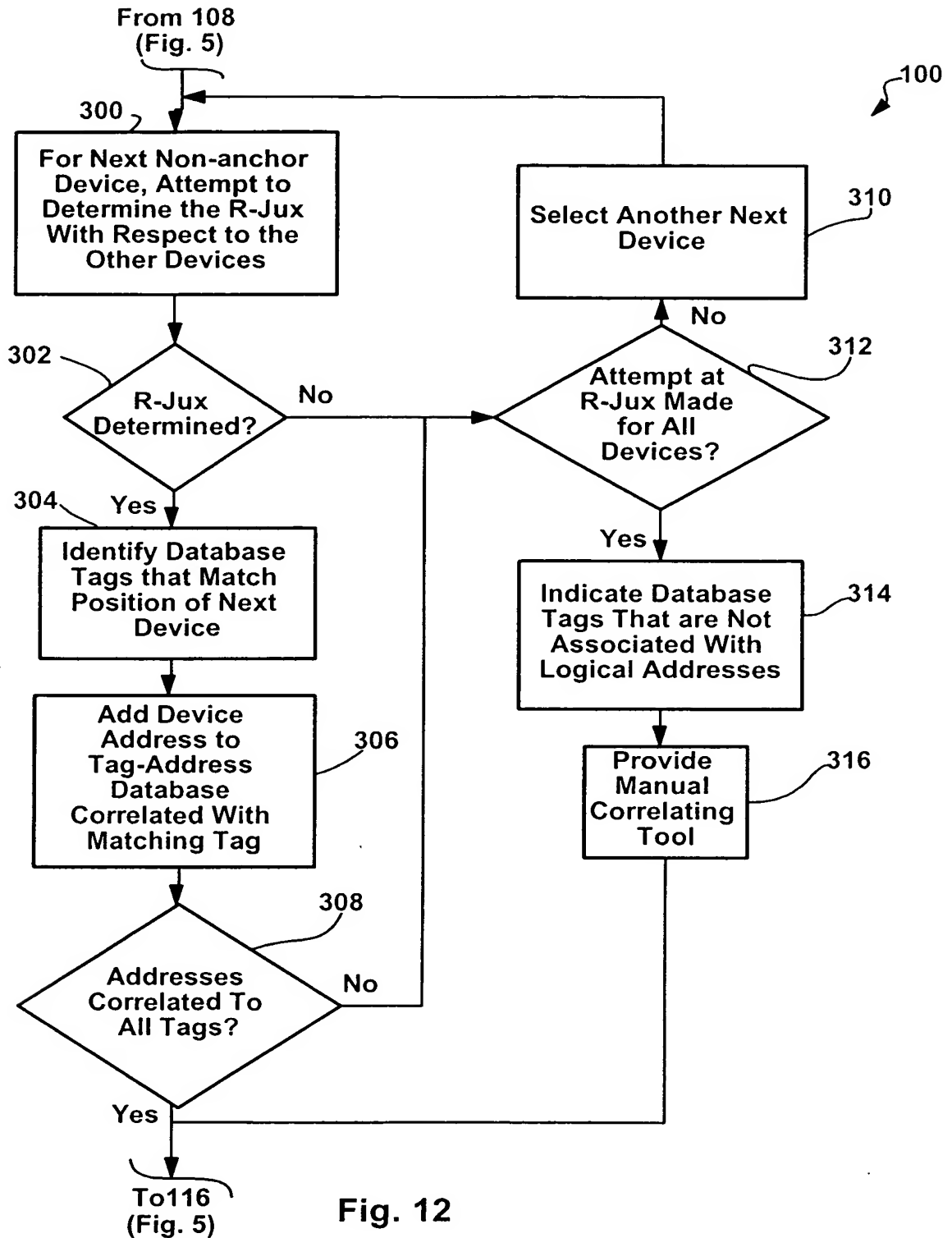


Fig. 9







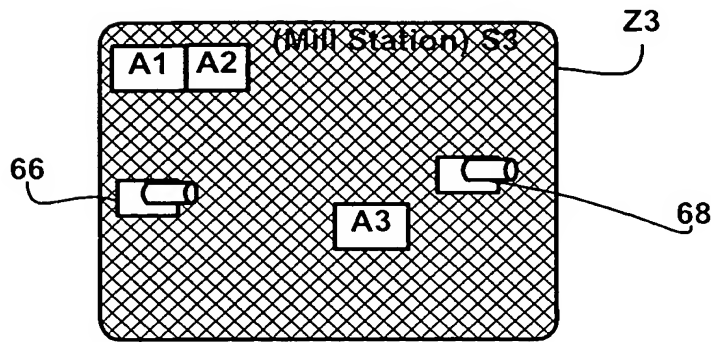


Fig. 13

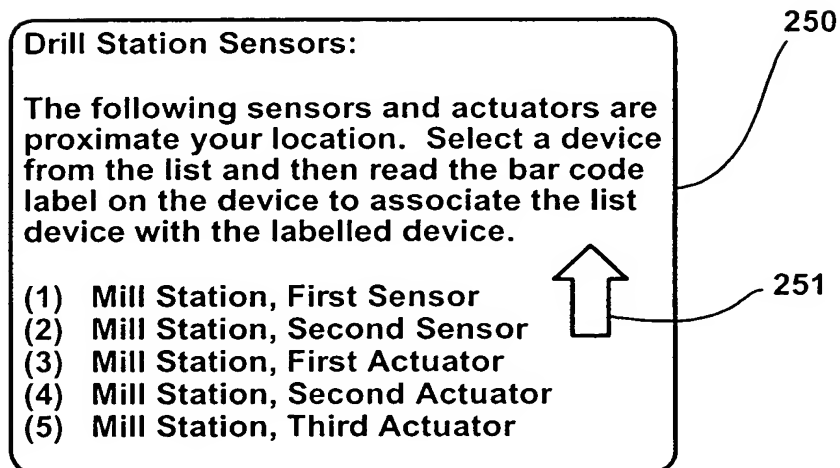
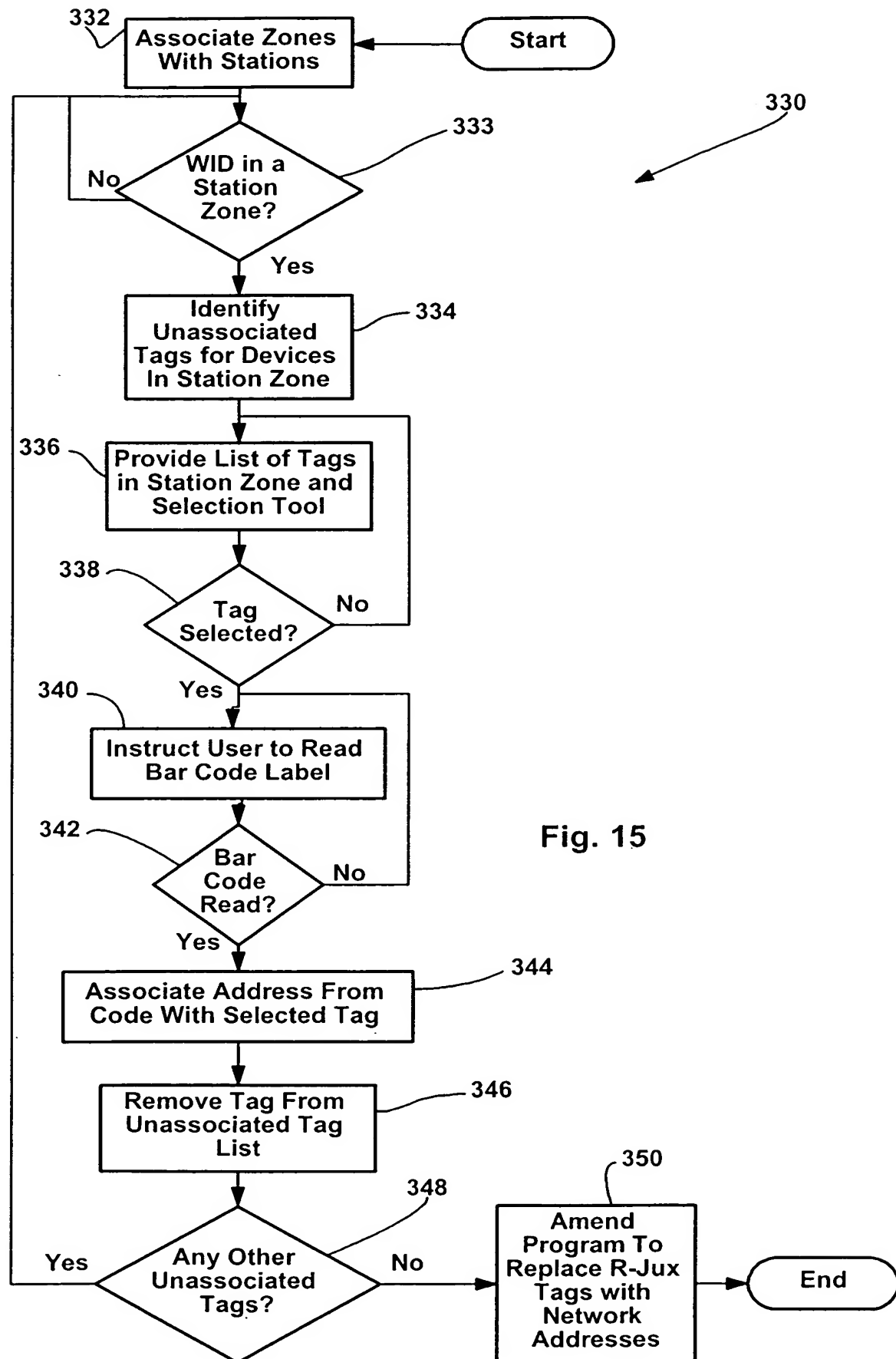
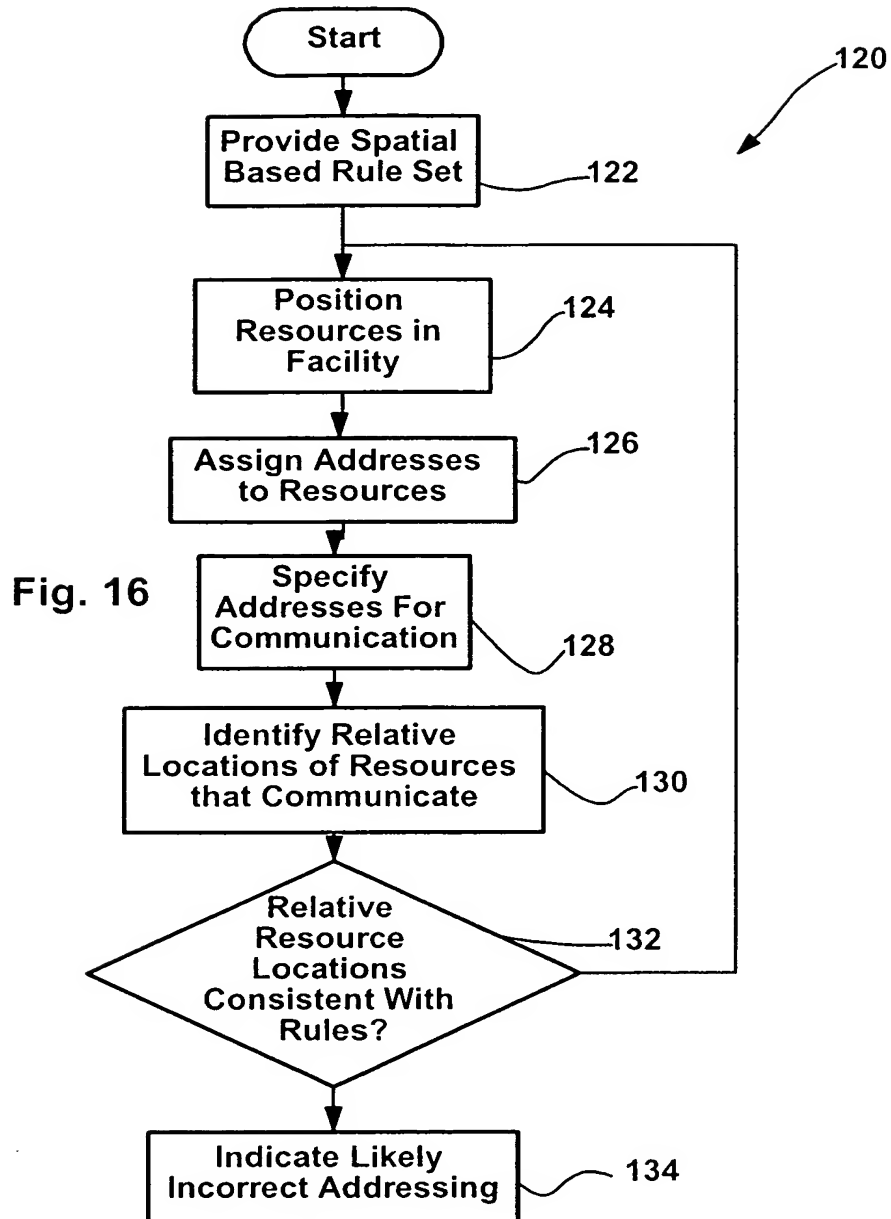


Fig. 14





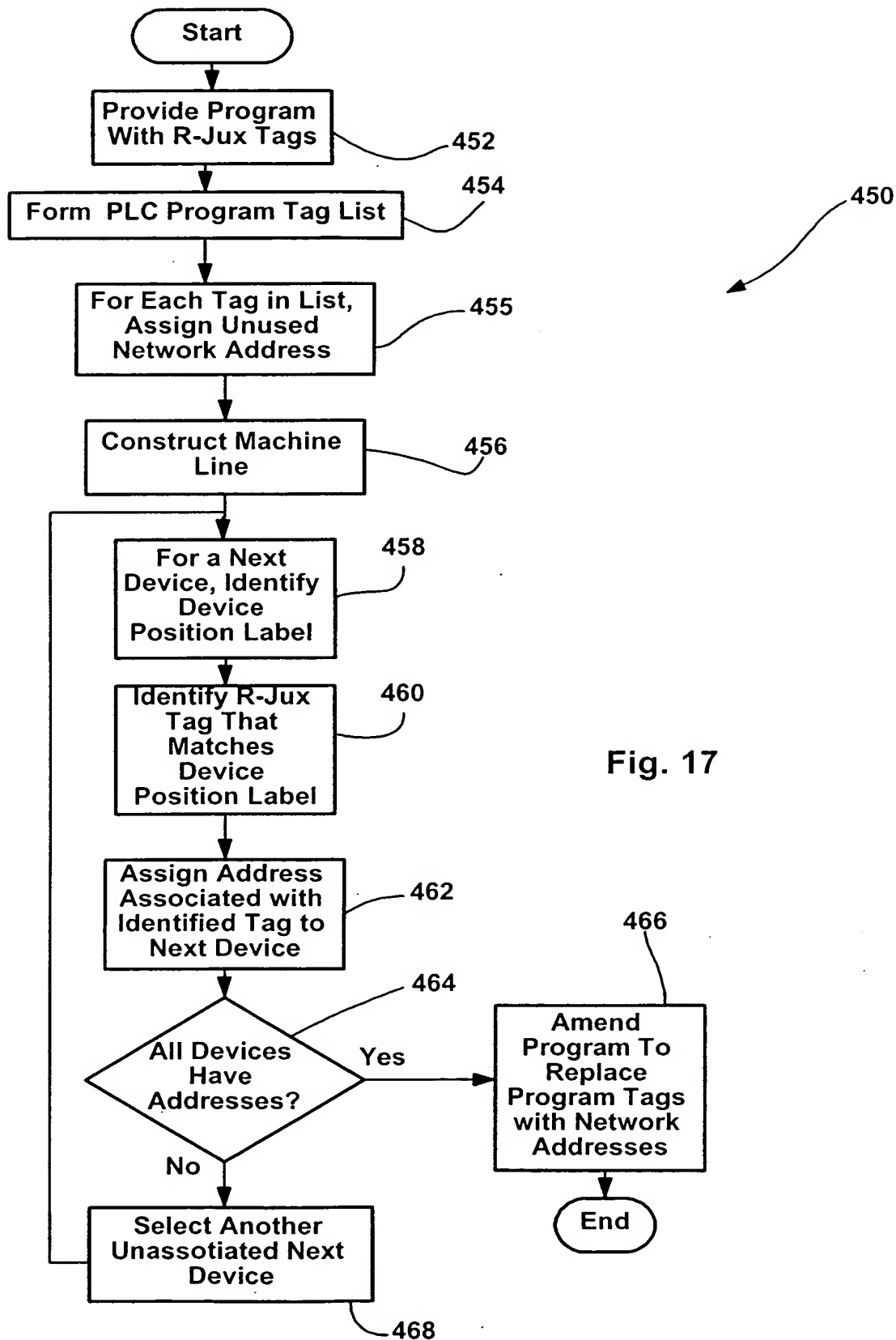


Fig. 17